# RAPID EXTRA PAINT

## TECHNICAL DATA SHEET

## PRODUCT DESCRIPTION

Alkyd resin-based fast drying industrial paint.

## PRODUCT FEATURES

- Fast drying
- Good adhesion on metal surfaces
- Excellent coverage
- Flexible
- High gloss

## RECOMMENDED FOR

- All kinds of machine parts
- Agriculture, home and garden tools
- Surfaces as tractor, trailer, compressor, transformer, car radiator parts
- Drums, valves, steel cabinets and tables

**Drying time**

| | | |
|---|---|---|
| Touch dry | 20-30 | min |
| Full Dry | 24 | hour |
| Chemical Curing | 5 | day |

*Pistol has spatter losses in the application. The application amount can vary according to color.*

## SURFACE

Before the application all surfaces must be cleaned from dust, oil and rust.

**Metal Surfaces**

The surface should be cleaned of from any materials decreasing adhesion strenght. Metal surfaces should be sanded with grade Sa2 ½ (ISO 8501-1 ,SSPC-SP10) at least. Than, should be primed with Rapid Primer in 6 hours. Topcoat application can be done 4-6 hours after primer. Surface temperature should be min. 3°C higher than the dew point. For the topcoat application, 24 hours should be passed between the application of the two layers.

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Sample Text

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## APPLICATION

| | |
|---|---|
| Application Temperature | min +5 °C / max + 30 °C |

**Recommended Film Thickness**

| | |
|---|---|
| Wet Film Thickness (micron) | : 100-120 |
| Dry Film Thickness (micron) | : 50-60 |
| Consumption ($m^2$ / L) | : 6-7 |
| Consumption ($m^2$ / kg) | : 4-5 |

***Does not include the loss of material.***

Application should not be done around dew point. Application area should be well ventilated for proper drying. Moisture content of the surface should not exceed 4%.

**Mixing Ratio**

| | By Volume | By Weight |
|---|---|---|
| RAPID EXTRA PAINT | - | - |
| POLI-HRM THİNNER | 20-30% | 20-30% |

**Application Equipment**

Brush
Air (Airmix) Spray

Airless Spray

Directly applied in two layers on the metal or primed surfaces. The second coat should be done in 1 hour after the first coat is applied or after completing the chemical drying. Application of the second coat before chemical drying causes paint film to wrinkle.

**POZ No.**

04.551/07

## STORAGE and PACKAGING

| | |
|---|---|
| Packaging | 0,75 kg, 3 kg, 15 kg, 18 kg |
| Storage Conditions | Store between 5-30°C in sealed packages away from direct sunlight. Keep the packaging closed when not in use. Protect from frost. |
| Shelf life | 3 years |

## HEALTH AND SAFETY INFORMATION

Refer to the instructions specified in the harmfulness and precautionary statements on the product packaging.
Product of the safety data sheet should be treated by the rules.
Refer to the nearest health facility for unexpected health problems.

## LEGAL NOTES

All the information and guidelines given in this technical bulletin was formed and developed through the experience in the laboratories of Polisan Kansai Paint, and was systematically collected by our field engineers. “Polisan Kansai Paint"has the right to make changes in the product where necessary, without notice. The information given above is valid for the product from the date of publication.It is the user's responsibility to verify the accuracy of the information. The product should be used based on the technical information form for the recommended purpose. It is the responsibility of the users to implement all measures for the fulfilment of the specified requirements.
The data in the technical information form is designed to give descriptions of the product performance, under specific test conditions. An important factor in product performance is the variables that may occur in the initial process which should be used as a general guide to the user. Any unauthorised use of this product not covered in the written guidelines, Polisan Kansai Paint will not be held legally responsible.
It is always the responsibility of the user to take all necessary precautions regarding specific requirements of the law set out in local and national legislation. Follow the rules of the safety information provided in the Safety Data Sheet regarding operating procedure of the product, protective equipment, storage, fire and first aid etc. Conditions regarding the use of this product after its end date has no warranty. We can not accept responsibility for products past their expiry date. Responsibility can not be accepted.

Please contact the Technical Service department for more detailed information about the product.